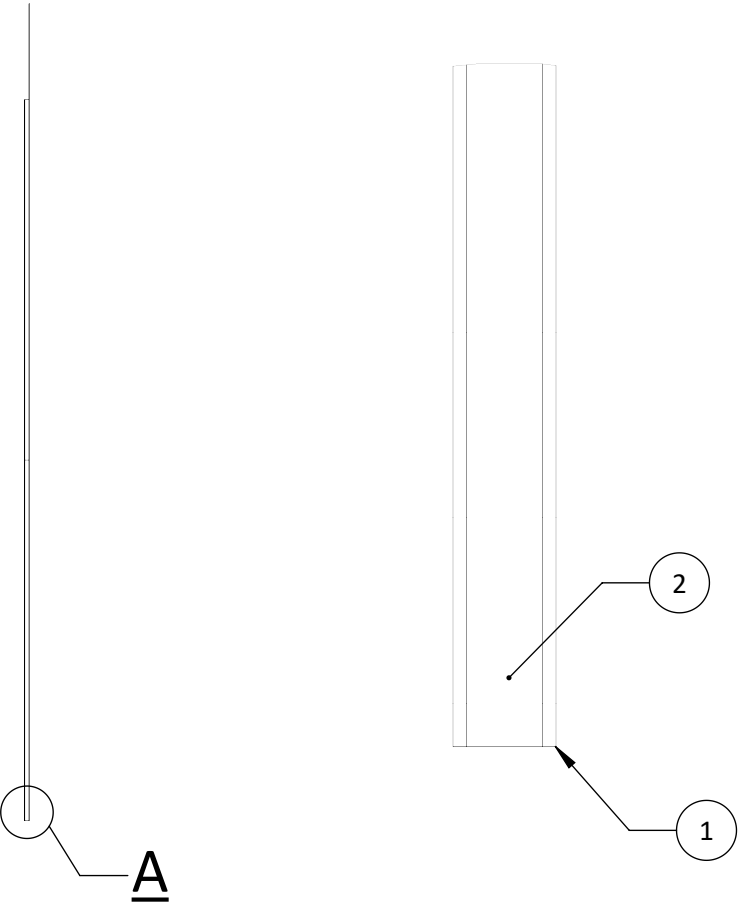
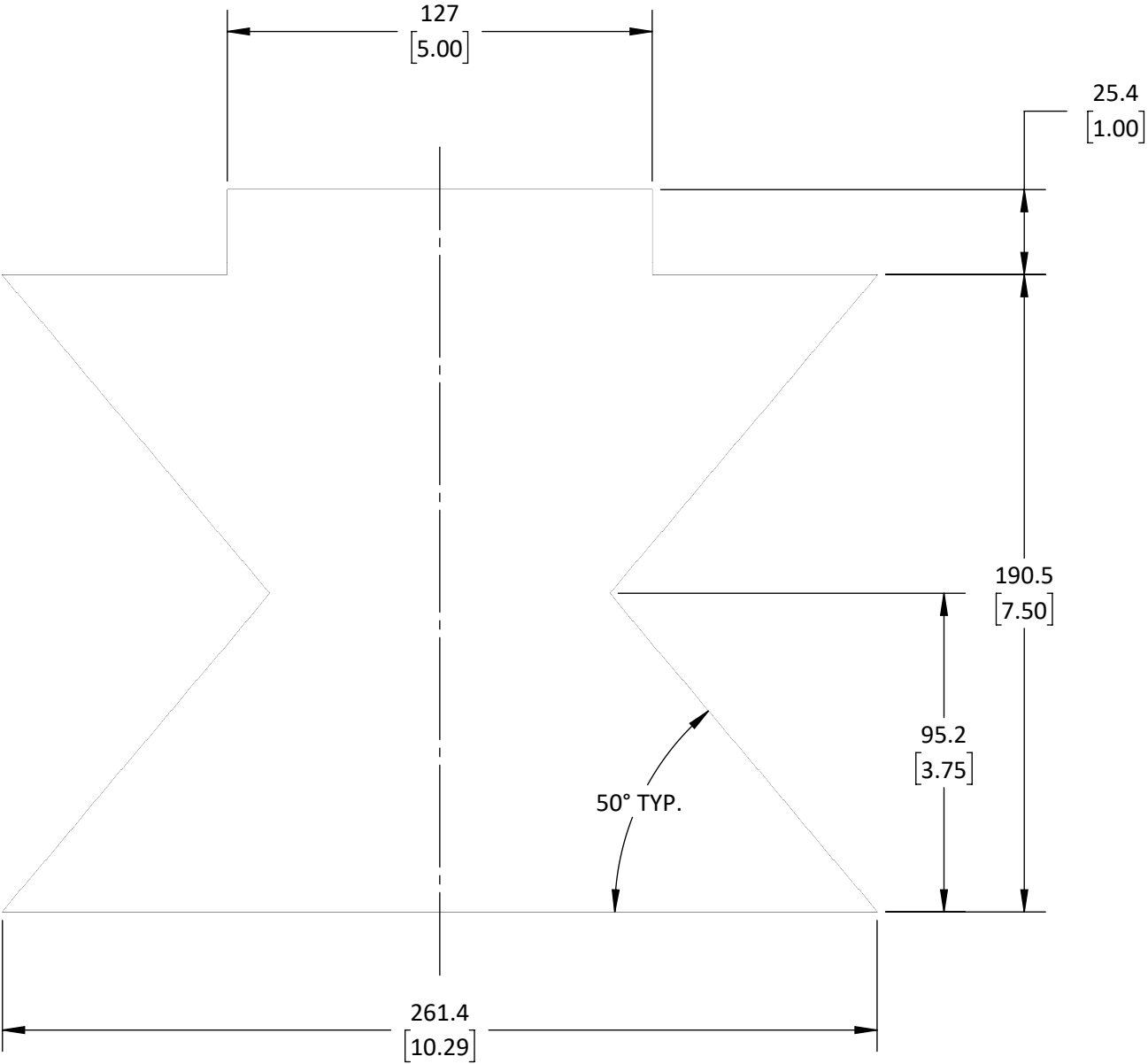


REV	DESCRIPTION	DATE	MADE BY
A	INITIAL RELEASE	3/25/2020	A. SENAI
B	NOMINAL HOLE SIZE AND POSITION PROVIDED	3/26/2020	A. SENAI
C	ASSEMBLY INSTRUCTION STEP 3 UPDATED ON SHEETS 2 AND 5.	3/27/2020	A. SENAI
D	REMOVED HOLE, REPLACED WITH GLUED FOLD, SHT. 2, 5	4/7/2020	A. SENAI

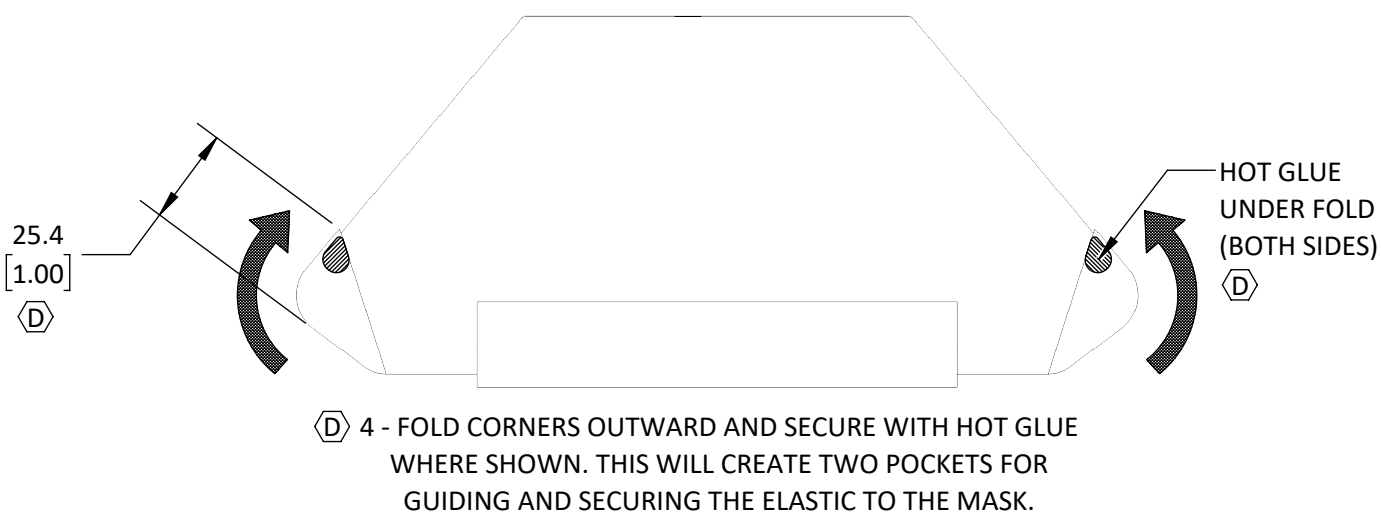
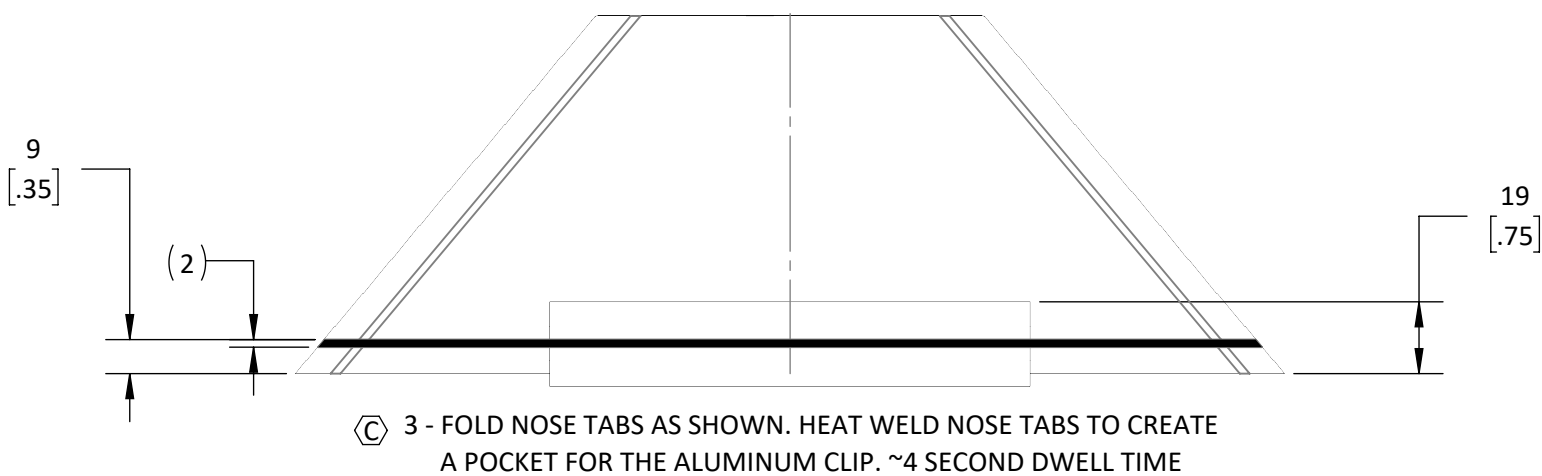
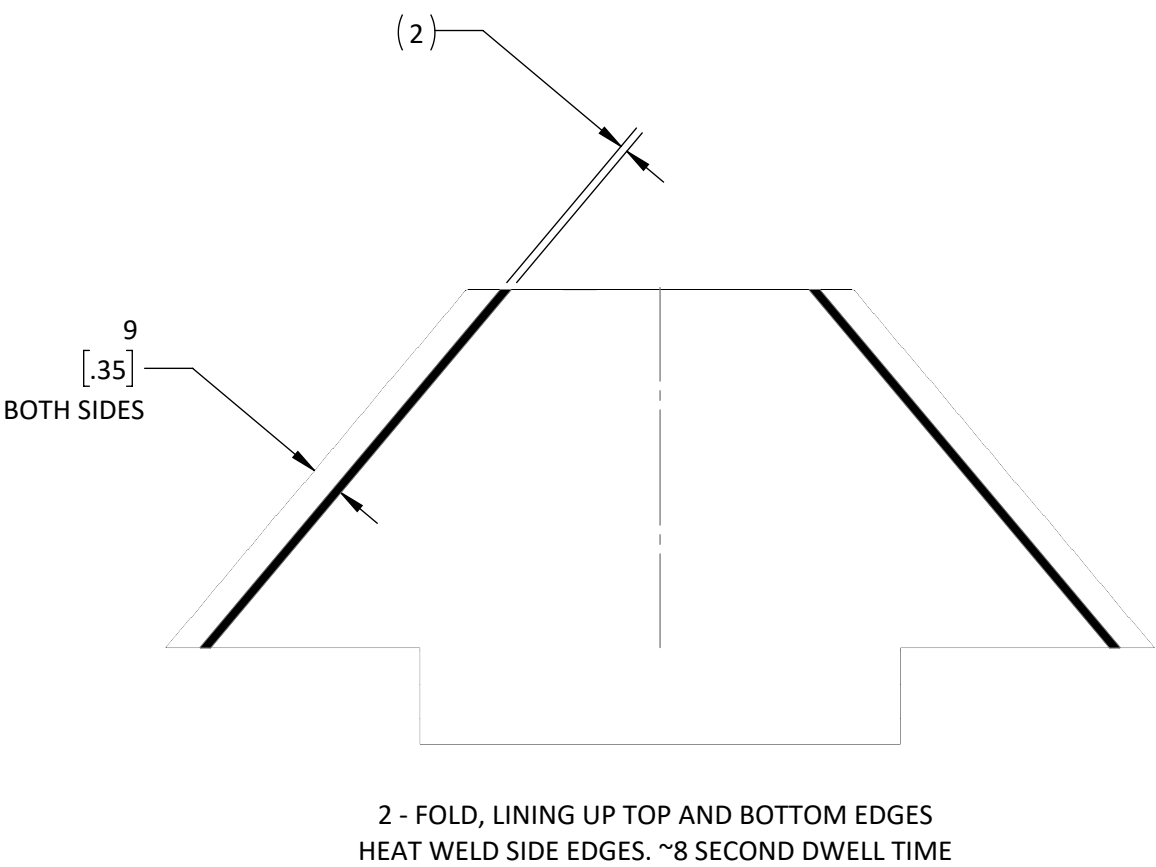
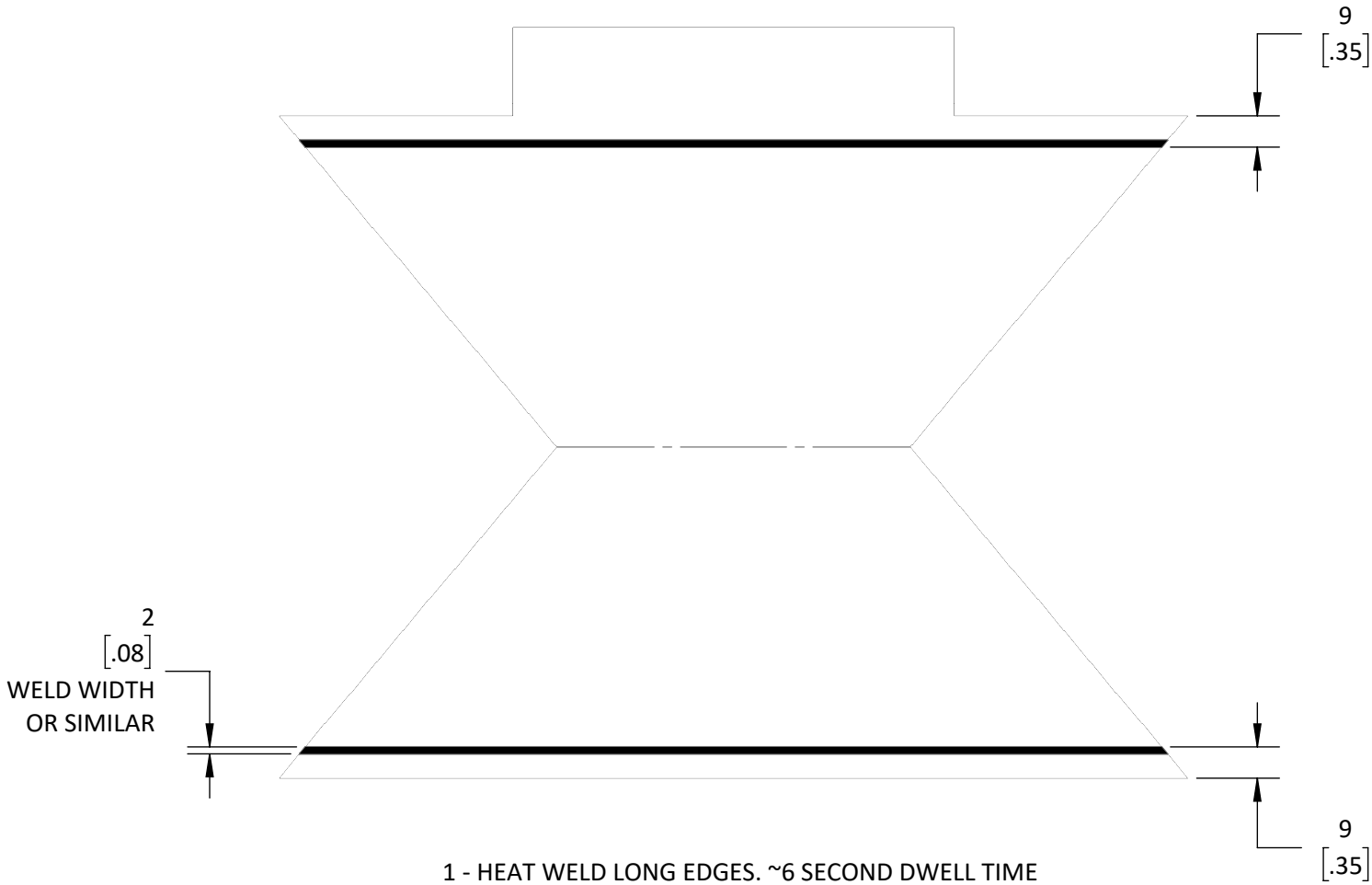


DETAIL A
SCALE_10 : 1

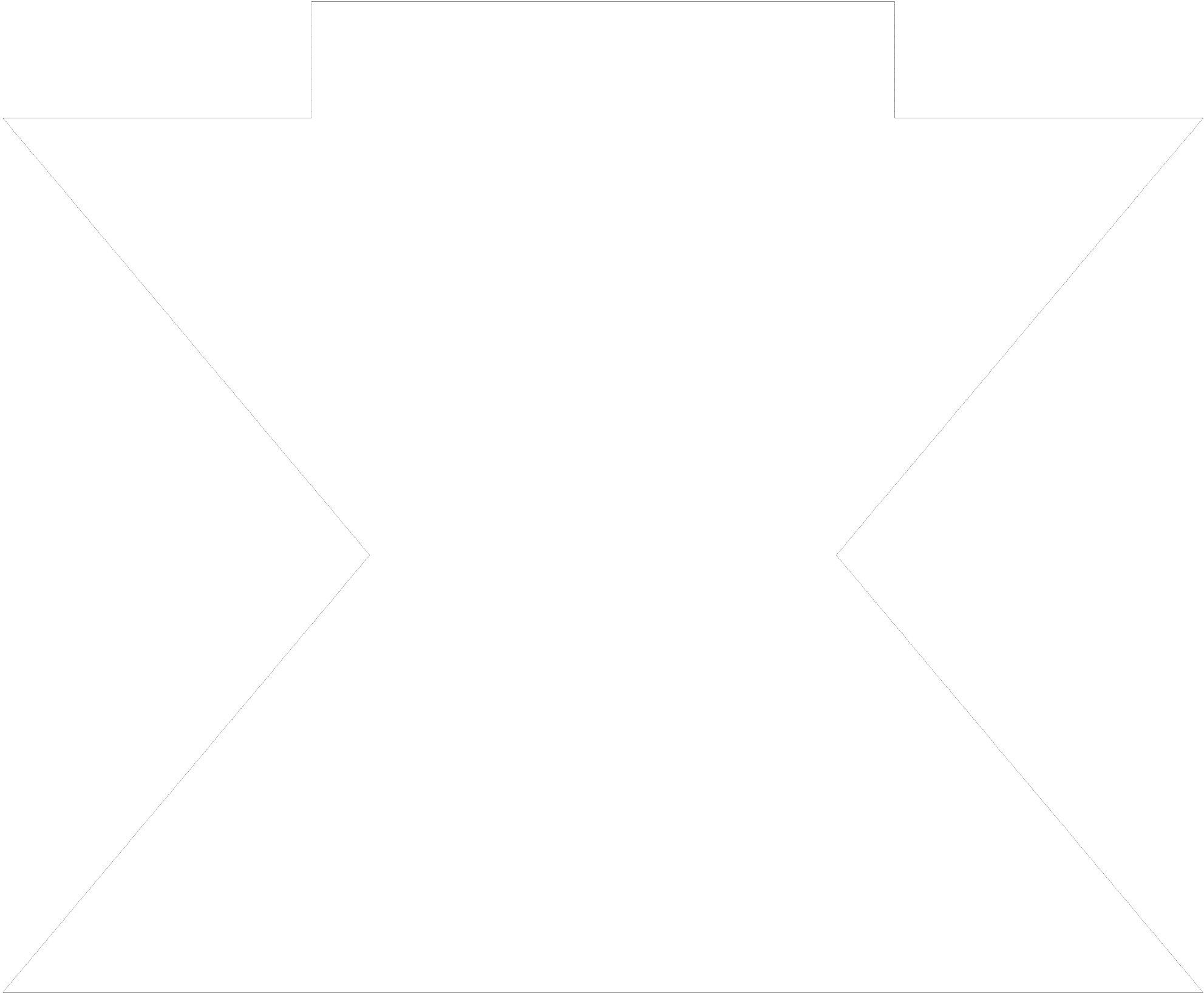
- NOTES:
- 1. PRE-FOLD CUTTING GEOMETRY, SIZE REGULAR
 - 2. SEE CUT LIST FOR MATERIALS
 - 3. SEE SHEET 2 FOR HEAT SEAL SEAM GEOMETRY AND ASSEMBLY STEPS
 - 4. SEE SHEET 3 FOR 1:1 SCALE GEOMETRY
 - 5. SEE SHEETS 4-6 FOR SIZE LARGE

MATERIAL CUT LIST						
ITEM NO.	QTY.	DESCRIPTION	MATERIAL			
1	2	INNER AND OUTER LAYER	NON-WOVEN POLYPROPYLENE			
2	1	FILTER MEDIA	MERV-13 FILTER MEDIA			
A. SENAI	TITLE	GENTL MASK - REGULAR	NUMBER			REV
GENTL			SIZE B	SCALE 1:2	SHEET 1 of 8	D

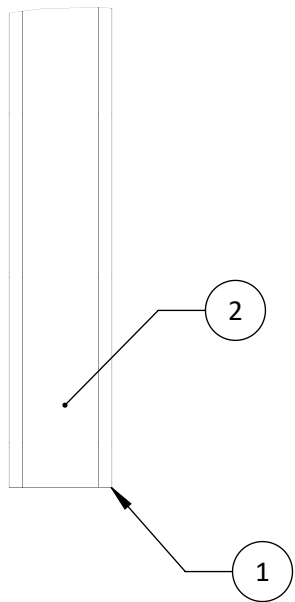
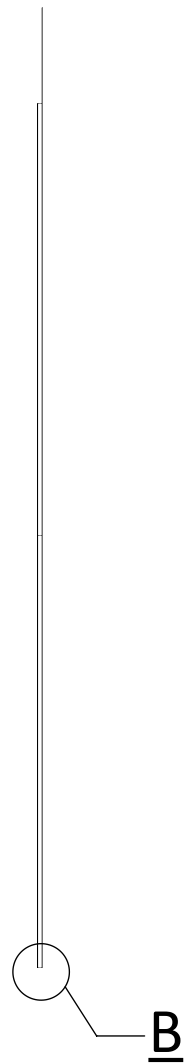
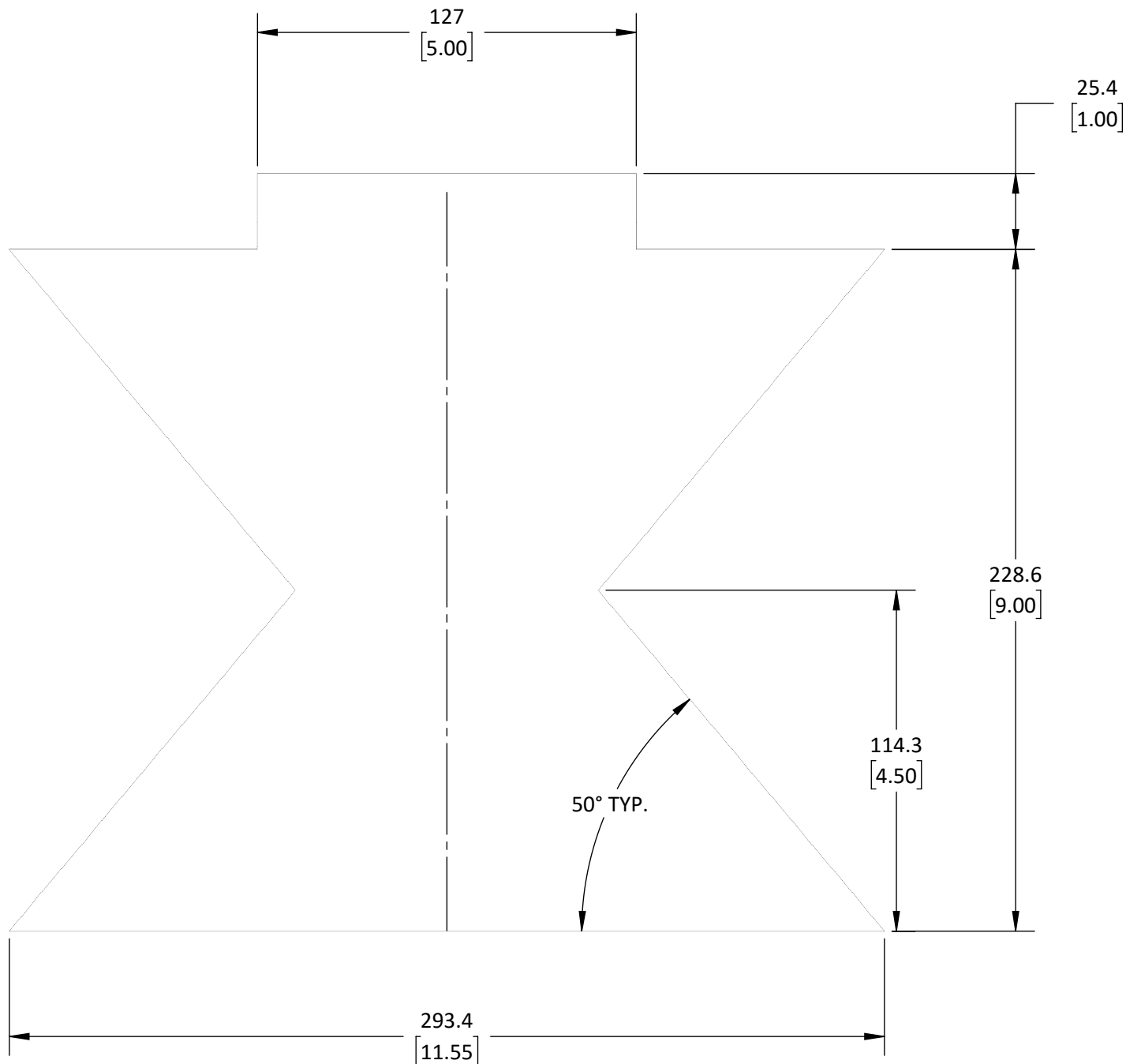
REV	DESCRIPTION	DATE	MADE BY
B	HOLE DIMENSIONS AND LOCATIONS ADDED	3/26/2020	A. SENAI
C	ASSEMBLY STEP 3 MODIFIED	3/26/2020	A. SENAI
D	REMOVED HOLE, REPLACED WITH GLUED FOLD	4/7/2020	A. SENAI



- NOTES:
1. SEAL TEMPERATURE 550 °F. DWELL TIMES SHOWN PER STEP
 2. DWELL TIMES MAY VARY DEPENDING ON SEALER USED



NOTES:
1. 1:1 SCALE GEOMETRY - SIZE REGULAR

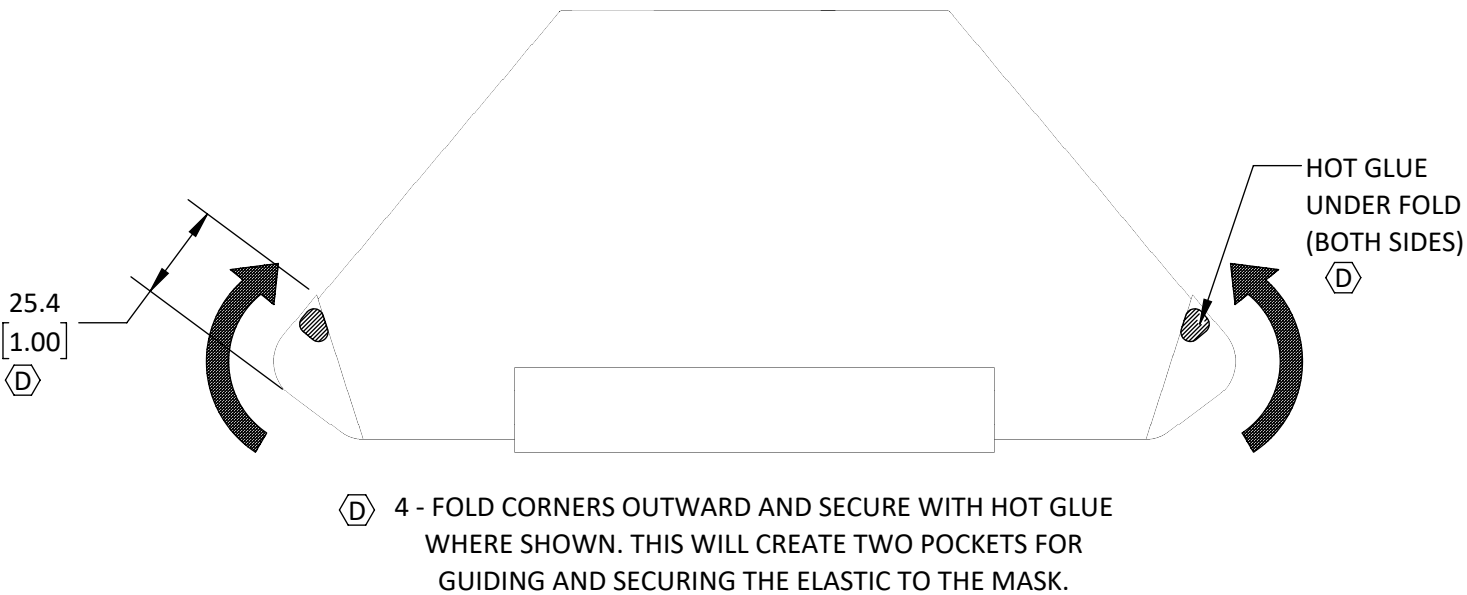
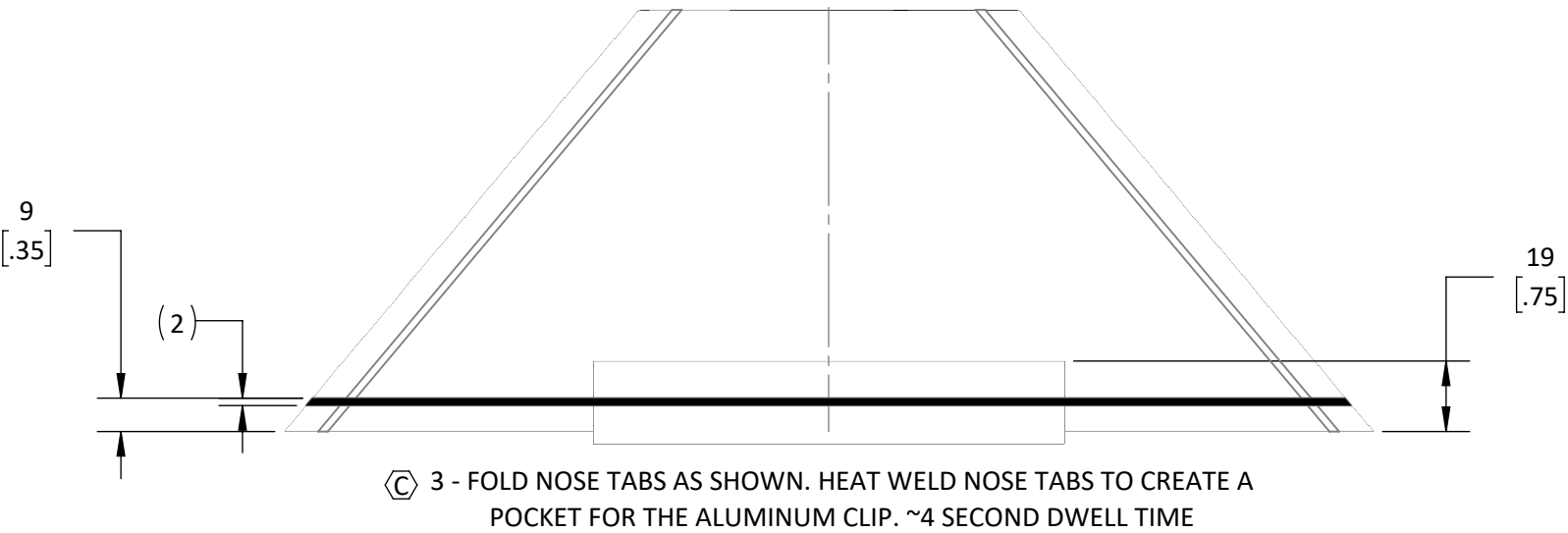
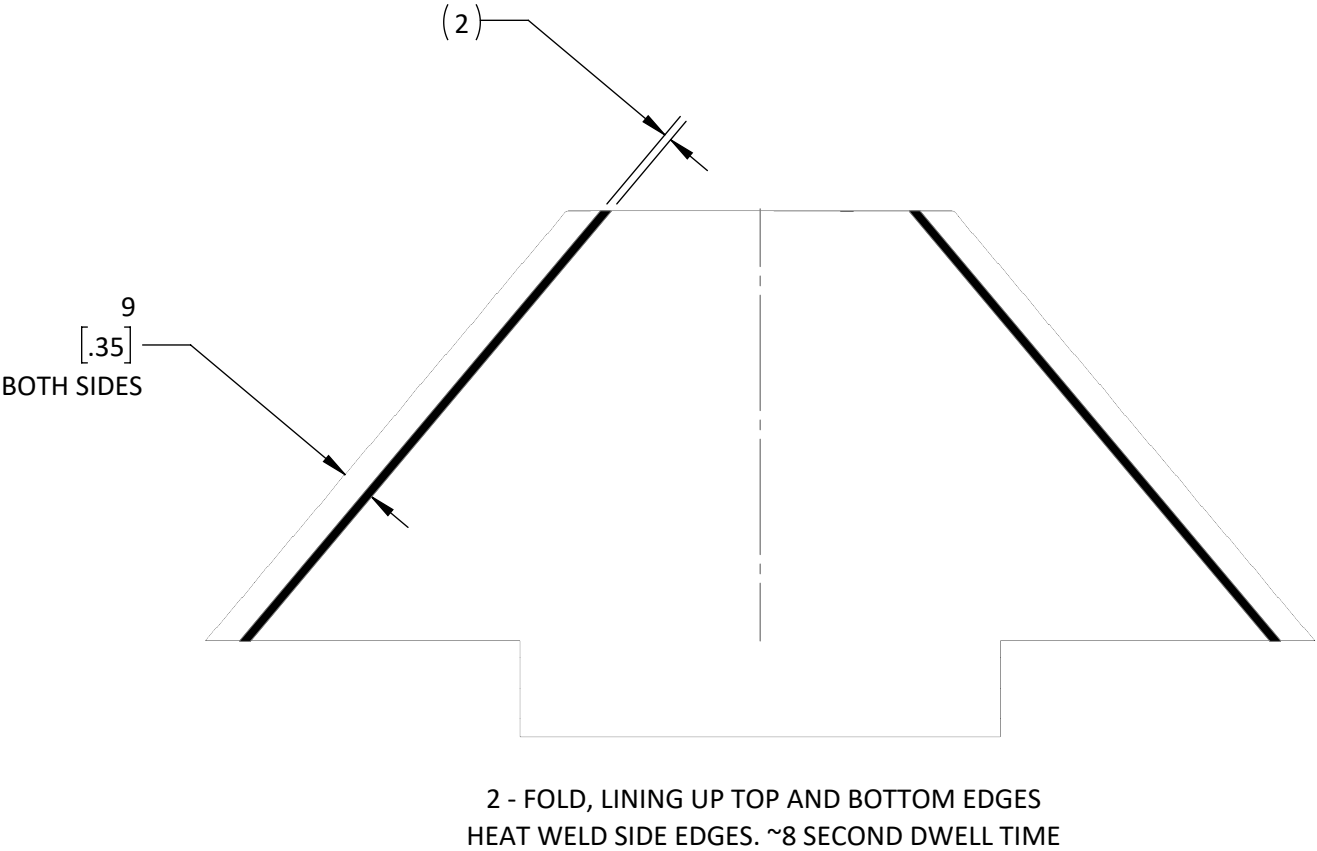
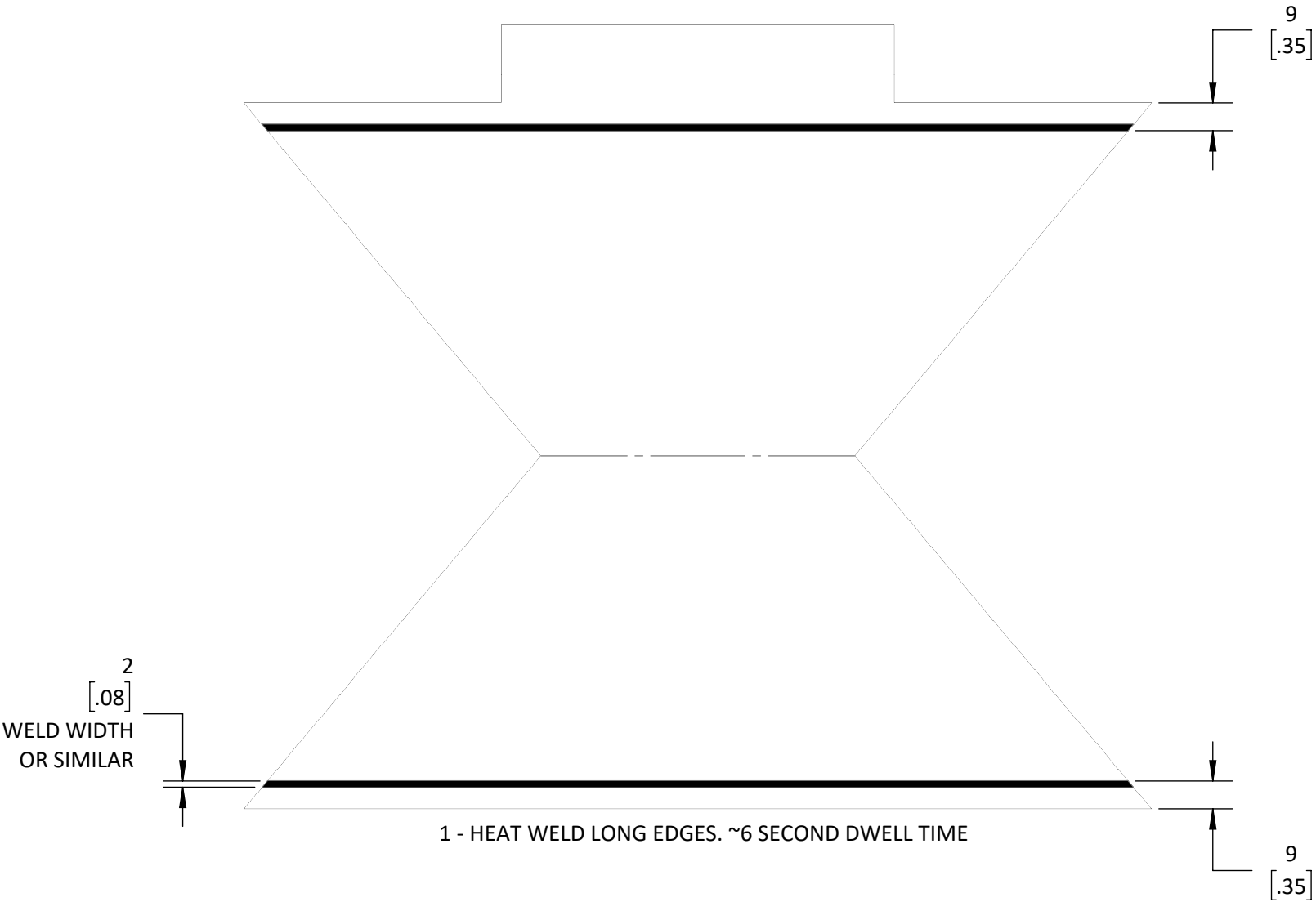


DETAIL B
SCALE_10 : 1

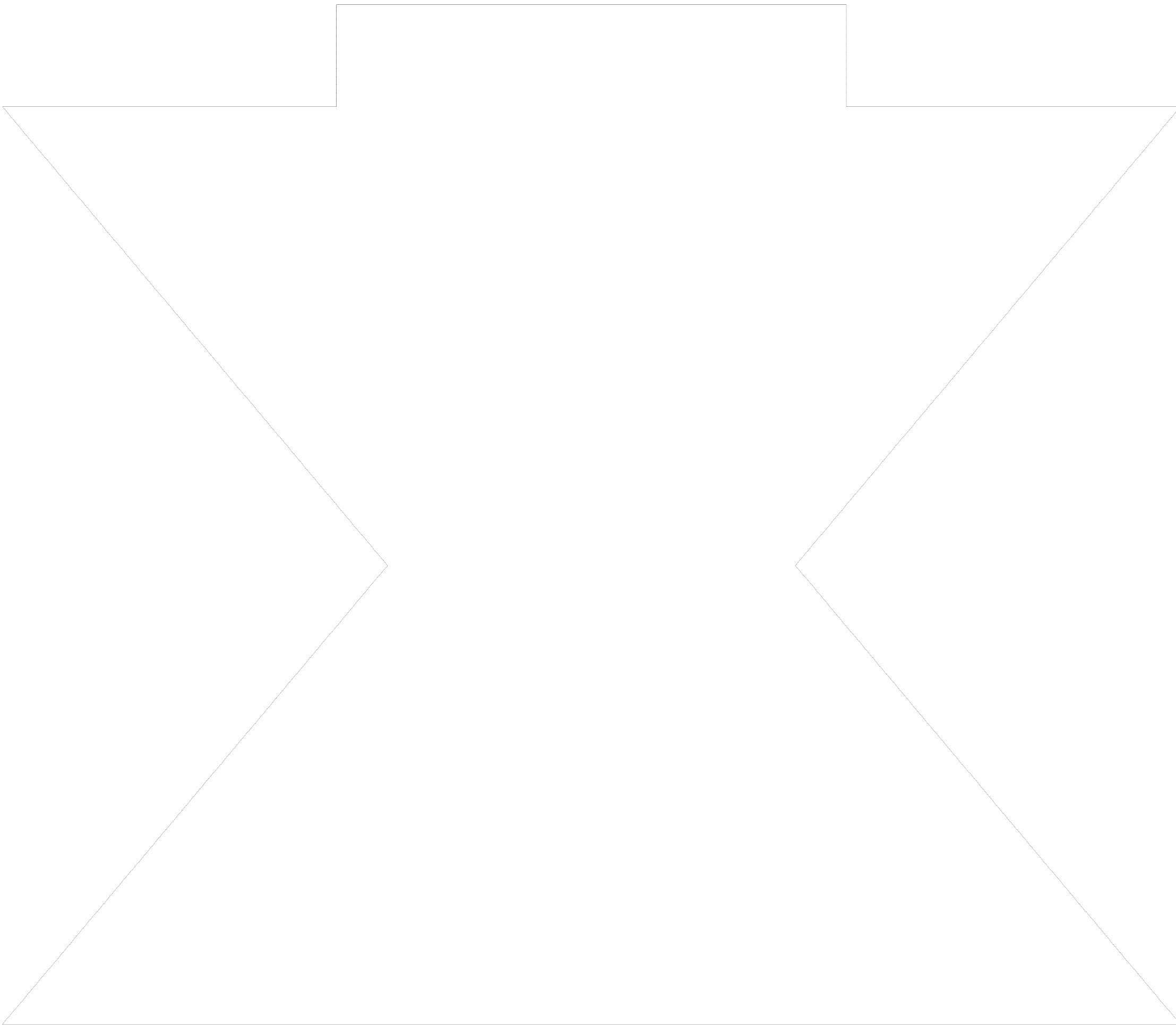
- NOTES:
- PRE-FOLD CUTTING GEOMETRY, SIZE LARGE
 - SEE CUT LIST FOR MATERIALS
 - SEE SHEET 5 FOR HEAT SEAL SEAM GEOMETRY AND ASSEMBLY STEPS
 - SEE SHEET 6 FOR 1:1 SCALE GEOMETRY
 - SEE SHEETS 1-3 FOR SIZE REGULAR

MATERIAL CUT LIST							
ITEM NO.	QTY.	DESCRIPTION		MATERIAL			
1	2	INNER AND OUTER LAYER		NON-WOVEN POLYPROPYLENE			
2	1	FILTER MEDIA		MERV-13 FILTER MEDIA			
A. SENAI	TITLE	GENTL MASK - LARGE			NUMBER		REV
GENTL					SIZE B	SCALE 1:2	
					D		


REV	DESCRIPTION	DATE	MADE BY
B	HOLE DIMENSIONS AND LOCATION ADDED	3/26/2020	A. SENAI
C	ASSEMBLY STEP 3 MODIFIED	3/27/2020	A. SENAI
D	REMOVED HOLE, REPLACED WITH GLUED FOLD	4/7/2020	A. SENAI



- NOTES:
1. SEAL TEMPERATURE 550 °F. DWELL TIMES SHOWN PER STEP
 2. DWELL TIMES MAY VARY DEPENDING ON SEALER USED



NOTES:
1. 1:1 SCALE GEOMETRY - SIZE LARGE

EPAM CONTINUUM	PROPRIETARY & CONFIDENTIAL	FIRST ANGLE PROJECTION 	LINEAR DIMS mm	DRAWN BY	A. SENAI	TITLE	GENTL MASK - LARGE 1:1 SCALE GEOMETRY	NUMBER			REV D
				PROJECT	GENTL			SIZE C	SCALE 1:1	SHEET 6 of 8	